



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

POSITIVE RECALL

EFFECTIVE DATE

RELEASED

AUTH

DATE

10/1/19
10/1/19

D4842-041

Job Sheet R198330



U/R

10/1/19

Part No: D4842-041

Job Qty: 1 pcs

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/25/19

Job Tracking No:

Due Date: 8/9/19

Created By: Linda Lacelle

Type: Rework

Description:

Note: URF 16-692 DWG REV B U/R IPP REV:A 13.04.30 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.01 AS PER DWG REV:B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Small Fab - 1	1 pcs	8/9/19	0.00	0.50		Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	8/9/19	0.00	0.00		QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
115	Outsource - 4 - Anodize	1 pcs	8/9/19	0.00	0.00		QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 2-1 - Receive - B4B	1 pcs	8/9/19	0.00	0.00		QC 5 - 81		
							Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		



Container No: S200639



Part: D4842-041

Job No: R198330

Serial No/Batch: S200639

Revision:

Inspector:

Exp Date:

Instructions:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Date: 07/25/19

10/1/19

10/1/19

DAS 68 9-89

10/1/19

				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	DP JUL 30 2019
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
125 QC 6	1 pcs	8/9/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	DAS JUL 30 2019 40
				QC 6 - 81	9-89
170 Small Fab - 2 - B4B	1 pcs	8/9/19	0.00 2.27	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	AR 19-7-30
				Small Fab - 7 - B4B	
180 QC 5	1 pcs	8/9/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				Plex 7/25/19 8:41 AM dart.lacelle.linda	

190 Packaging 3-1 - Stock - B4B 1 pcs 8/9/19 0.00 0.00	QC 5 - 50	
	QC 5 - 30	
	QC 5 - 40	DAS 40 AUG 01 2019 9-89
	QC 5 - 61	
	QC 5 - 81	
	Packaging 3 - 1 - B4B	
	Packaging 3 - 2 - B4B	
	Packaging 3 - 3 - B4B	
	Packaging 3 - 4 - B4B	
	Packaging 3 - 5 - B4B	
	Packaging 3 - 6 - B4B	DAS 28 9-89
	Packaging 3 - 7 - B4B	
	Packaging 3 - 8 - B4B	
	Packaging 3 - 9 - B4B	
	Packaging 3 - 10 - B4B	
	Packaging 3 - 11 - B4B	
	Packaging 3 - 12 - B4B	
	Packaging 3 - 13 - B4B	
	Packaging 3 - 14 - B4B	
	Packaging 3 - 15 - B4B	
	Packaging 3 - 16 - B4B	
	Packaging 3 - 17 - B4B	
	Packaging 3 - 18 - B4B	
	Packaging 3 - 19 - B4B	
	Packaging 3 - 20 - B4B	
	Packaging 3 - 21 - B4B	
	Packaging 3 - 22 - B4B	
	Packaging 3 - 23 - B4B	
	Packaging 3 - 24 - B4B	
	Packaging 3 - 25 - B4B	
	Packaging 3 - 26 - B4B	
	Packaging 3 - 27 - B4B	
	Packaging 3 - 28 - B4B	
	Packaging 3 - 29 - B4B	
	Packaging 3 - 30 - B4B	
	Packaging 3 - 31 - B4B	
	Packaging 3 - 32 - B4B	
	Packaging 3 - 33 - B4B	
	Packaging 3 - 34 - B4B	
	Packaging 3 - 35 - B4B	
	Packaging 3 - 36 - B4B	
200 QC21 - SA 1 pcs 8/9/19 0.00 0.00	QC 21 - SA - 21	
	QC 21 - SA - 70	
	QC 21 - SA - 53	

Part Op 105 - PULL FROM STOCK, DISASSEMBLE AND KEEP HARDWARE TO REASSEMBLE.
 Descriptions: 115 - Issue P/O : 44131 AS PER DWG D4842 HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005. C OF C IS REQUIRED
 170 - Assemble as per dwg and apply loctite 598 on all faying surfaces.
 180 - (QC5- Inspect part completeness to step on W/O)
 190 - (Identify as per dwg & Stock Location: _____)
 200 - (QC21- Final Inspection - Work Order Release)

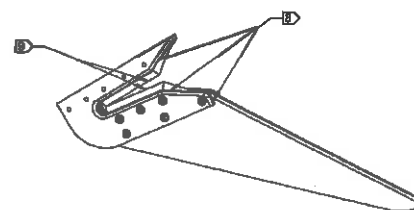
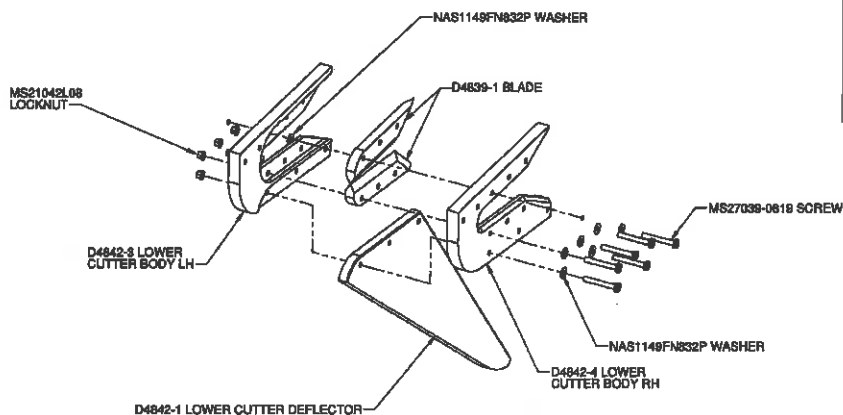
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4842-041 M32109208 M327037-03-19	Lower Cutter Assembly	1 pcs (1 ea) G	105-Small Fab - 1	5193833 5193129 5006908
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
105-Small Fab - 1	D4842-041	1	0	0



Part Specifications
Specifications could not be found.

Plex 7/25/19 8:41 AM dart.lacelle.linda

ITEM	QTY	P/N	DESCRIPTION
	X	D4842-041	LOWER CUTTER ASSY
1	2	D4839-1	BLADE
2	1	D4842-1	LOWER CUTTER DEFLECTOR
3	1	D4842-3	LOWER CUTTER BODY LH
4	1	D4842-4	LOWER CUTTER BODY RH
5	6	MS21042L08	LOCKNUT
6	6	MS27039-0819	SCREW
7	12	NAS1149FN832P	WASHER
8	A/R	LOCTITE 665	RTV SEALANT



D4842-041 LOWER CUTTER ASSEMBLY

UNDER REVIEW

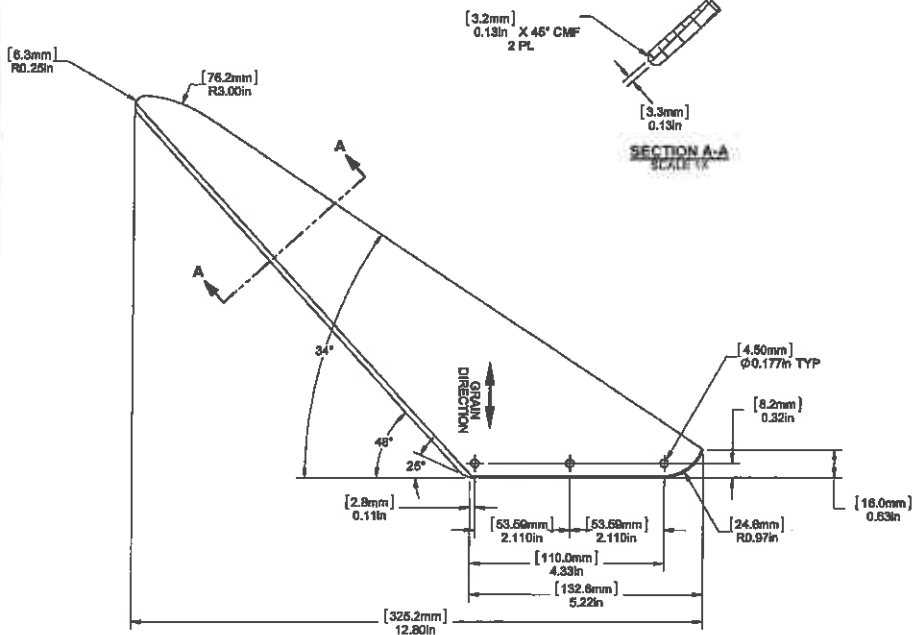
URF 16-692 WM
16-12-21

RELEASE
2013-10-31

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: N/A
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4842-041", AGUSTA WESTLAND KIT NUMBER "TBD", REVISION, BATCH NUMBER AND MANUFACTURE DATE, USING AN X-TENSION STAMP, AS PER QSI 044 METHOD 6.2
- 7) WEIGHT: 2.79 lbs (1.26 kg)
- 8) APPLY RTV SEALANT TO ALL FAYING SURFACES UPON ASSEMBLY
- 9) CUTTING EDGE INTENDED TO BE SHARP. DO NOT BREAK SHARP EDGE.

B CORRECT TOLERANCES (ZN B1-2) (ZN B1-3, C2-3)		DW	13.10.17
A NEW RELEASE		DB	13.06.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD	
DRAWN	DW	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO.	REV. B
MFG. APPR.	AP	D4842	SHEET 1 OF 8
APPROVED	AP	TITLE	SCALE
DATE	13.10.17	LOWER CUTTER ASSY	MTS



D4842-1 LOWER CUTTER DEFLECTOR

NOTES:

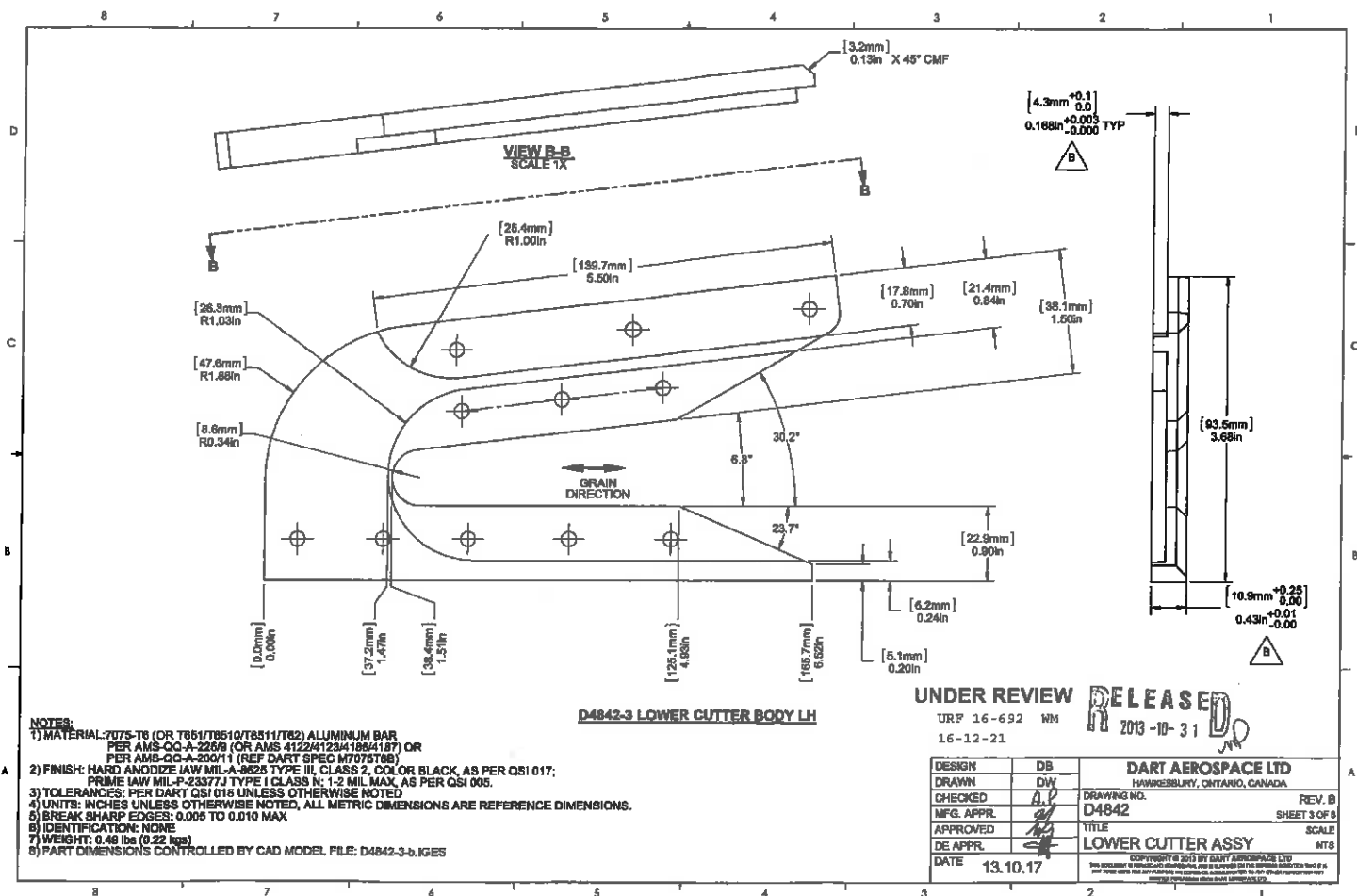
- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T652) ALUMINUM BAR
PER AMS-QQ-A-225/8 (OR AMS 4122/4123/4188/4187) OR
PER AMS-QQ-A-200/11 (DART SPEC M7075T6B)
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER Q81 005.
- 3) TOLERANCES: PER DART Q81 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.18 lbs (0.55 kgs)
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4842-1-b.IGES

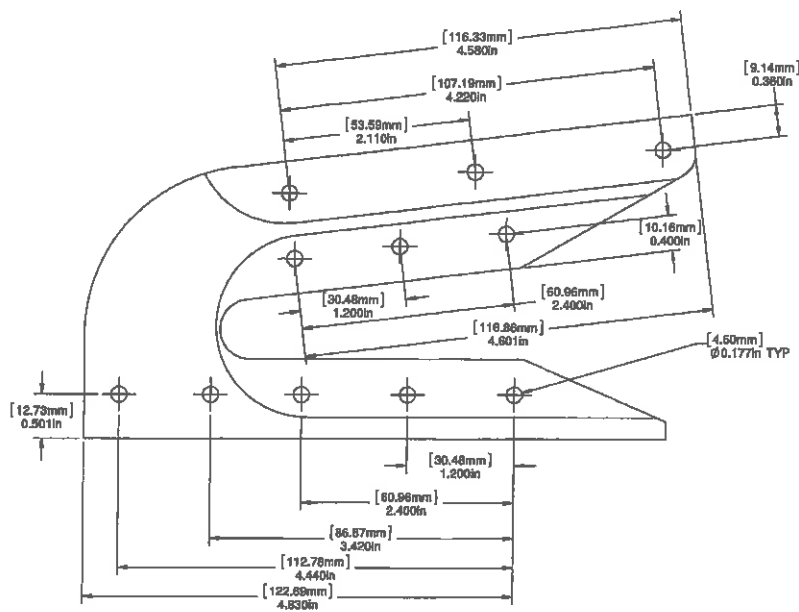
UNDER REVIEW

URP 16-692 WM
16-12-21

RELEASED
2013-10-31

DESIGN	DB	DART AEROSPACE LTD	
DRAWN	DW	HAMMERSBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO. D4842	REV. B
MFG. APPR.	AP	SHEET 2 OF 8	
APPROVED	AP	TITLE LOWER CUTTER ASSY	
DE APPR.	AP	SCALE NTS	
DATE	13.10.17	COPYRIGHT © 2013 BY DART AEROSPACE LTD	





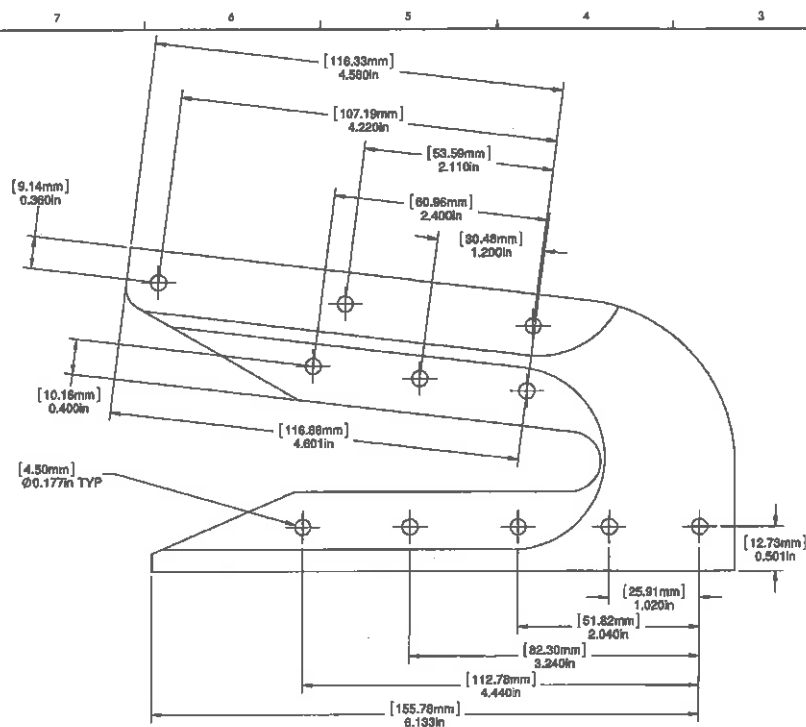
D4842-3 LOWER CUTTER BODY LH
(AUXILIARY VIEW)

UNDER REVIEW

URF 16-692 WM
16-12-21

RELEASE
2013-10-31

DESIGN	DB	DART AEROSPACE LTD	
DRAWN	DW	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO.	REV. B
MFG. APPR.	AP	D4842	SHEET 4 OF 8
APPROVED	AP	TITLE	SCALE
DE APPR.	AP	LOWER CUTTER ASSY	MTB
DATE	13.10.17	CONFIDENTIAL © 2011 BY DART AEROSPACE LTD THE INFORMATION IS UNCLASSIFIED AND IS NOT TO BE RELEASED TO THE PUBLIC OR TO ANY OTHER PARTY WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD	



UNDER REVIEW

URF 16-692 WM
16-12-21

RELEASE
2013-10-31

D4842-4 LOWER CUTTER BODY RH
(AUXILIARY VIEW)

DESIGN	DB	DART AEROSPACE LTD	
DRAWN	DW	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4842	SHEET 6 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LOWER CUTTER ASSY	NTS
DATE	13.10.17	COPYRIGHT © 2013 BY DART AEROSPACE LTD	

Entered: _____ Date: _____

NCR No. _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only



Job: <u>R1198330</u>		DISPOSITION		DEPARTMENT/PROCESS				Engineering			
Part No. <u>D4842-041</u>		Rework ☒ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Water Jet ☐ Supplier ☐ Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		Disposition		Completed By <u>SC 11/10/19</u> Lead hand/ Supervisor <u>11/07/20</u>					
Description Work Order Deviation				Disposition				QC / QA Coordinator <u>68</u> 9-89 JUL 26 2019			
Remove 0.005 of Material from base face for the following Parts D4842-3 and 4842-4 (see attached Drawing) Measurement SA 0.425 0.000 + 0.002- also at assembly use bolt 3X and washer 3X at base of cable cutter tighten snug for the time being when Sealant dries up. the remove bolts and washers				re-work D4842-041 as per attached instructions/drawing							
Root Cause				FAULT CATEGORY							
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____							
				Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							

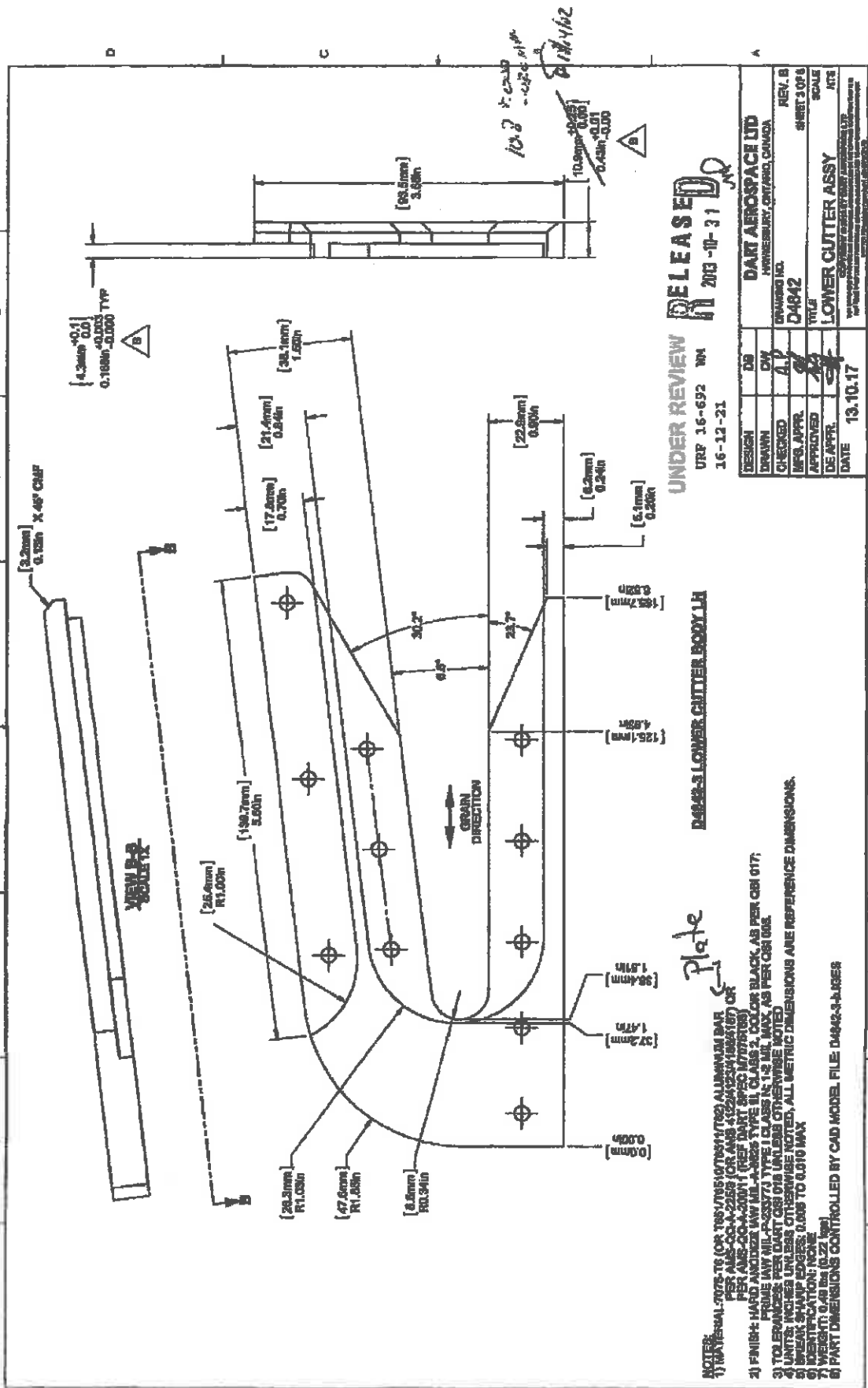


DEK42-4 LOWER CUTTING BODY RH

UNDER REVIEW
DREF 16-692 RM
16-12-21

RELEASE
2025-10-31

DESIGNER	D&B	DART AEROSPACE LTD	
ENGINEER	DWY	HARBORVIEW, ONTARIO, CANADA	
CHECKED	AJD	ISSUED FOR NO.	REV. B
APPROV. APPR.	df	D842	
ATTACHED	df	SHEET 6 OF 6	
DE APPR.	df	SCALE	MKS
DATE	13.10.17	LOWER CUTTER ASSY	





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044131



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044131

PO Date: 7/29/19

Due Date: 7/31/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: ****RUSH****

E-MAILED
2019-07-30

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	R198348	D4842-3	Lower Cutter Body, LH Issue P/O : AS PER DWG D4842 HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005. C OF C IS REQUIRED	Firmed - X8		7/31/19	8 pcs	0 pcs	8 pcs	\$22.50/pcs	\$180.00
2	R198349	D4842-4	Lower Cutter Body, RH Issue P/O : AS PER DWG D4842 HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005. C OF C IS REQUIRED	Firmed - X4		7/31/19	4 pcs	0 pcs	4 pcs	\$22.50/pcs	\$90.00

JUL 30 2019

\$200813

JUL 30 2019

\$188321



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044131



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	R198314	6F9540V00231	AW169 Lower Cutter Installation Assembly Issue P/O : AS PER DWG D4842 HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005. C OF C IS REQUIRED	Firmed	-	7/31/19	1 pcs	0 pcs	1 pcs	\$22.50/pcs	\$22.50
	R198313	S200453		Firmed	-	7/31/19	1 pcs	0 pcs	1 pcs	\$22.50/pcs	\$22.50
	R198312	S200549		Firmed	-	7/31/19	1 pcs	0 pcs	1 pcs	\$22.50/pcs	\$22.50
Sub Total:							3	0	3		\$67.50
4	R198330	D4842-041	Lower Cutter Assembly Issue P/O : AS PER DWG D4842 HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005. C OF C IS REQUIRED	Firmed	-	7/31/19	1 pcs	0 pcs	1 pcs	\$22.50/pcs	\$22.50
Grand Total:											\$360.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044131



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/30/19 10:28 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918320

Date: 30-Jul-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
8 ea	Part: D4842-3 Lower Cutter Body, LH Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 25663 PO: POHB044131		Rev: B Line: 1
4 ea	Part: D4842-4 Lower Cutter Body, RH Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 25664 PO: POHB044131		Rev: B Line: 2
3 ea	Part: 6F9540V00231 AW169 Lower Cutter Instal Ass Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 25665 PO: POHB044131		Rev: Line: 3
1 ea	Part: D4842-041 Lower Cutter Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied),		Rev: B <

Made in Canada.

DAS
40
9-89



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918320

Date: 30-Jul-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	.0001-.0002" (1 - 2 mils) per drawing. Job: 25666 PO: POHB044131		
	Line: 4		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>JUL 30 2019</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

RECEIVED

JUL 30 2019

DART AEROSPACE LTD.